

Semitron® ESD 480 Material Specifications

Semitron® is a high performance material for use in the semiconductor industry.

Physical Properties	Units	Test	ESd 480
Density	lb/in ³ g/cm ³	D792	0.054 1.49
Water Absorption, 24 hrs.	%	D570	0.18
Water Absorption, Saturation	%	D570	-

Mechanical Properties	Units	Test	ESd 480
Tensile Strength	psi	D638	14,500
Tensile Modulus	psi	D638	940,000
Tensile Elongation at Break	%	D638	2.5
Flexural Strength	psi	D790	22,000
Flexural Modulus	psi	D790	950,000
Compressive Strength	psi	D695	25,500
Compressive Modulus	psi	D695	600,000
Hardness Rockwell	-	D785	R122 / M95
Izod Impact Notched	ft-lb/in	D256	1.0

Thermal Properties	Units	Test	ESd 480
Coefficient of Linear Thermal Expansion	X 10 ⁻⁵ in./in./°F	D696	2.8
Heat Deflection Temperature	@264 psi °F/°C	D648	480 / 248
Melting Temperature	°F/°C	D3418	- / -
Max. Operating Temperature	°F/°C	-	475 / 246
Thermal Conductivity	BTU- in/ft ² -hr.-°F x 10 ⁻⁴ cal/cm-sec-°C	C177	- -
Flammability Rating	-	UL94	V - 0

Electrical Properties	Units	Test	ESd 480
Dielectric Strength	(V/mil) short time, 1/8" thick	D149	-
Dielectric Constant	@1 KHz	D150	-
Surface Resistivity	Ohms/Square	EOS/ESD S11.11	10 ⁶ – 10 ⁹
Max Static Decay	sec	Mil-B-81705C	< 2

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